

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>016.48190ZN</b>	<b>L.20/00128/31 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X19</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD THICKNESS	3,25	3,55	3,37-3,41	10	0
WASHER DIAMETER	10,80	11,50	10,94-11,06	10	0
WASHER THICKNESS	1,20		1,17-1,21	10	0
RECESS DIAMETER	5,00		4,73-4,77	10	0
RADIUS UNDER HEAD	1,90		0,40-0,50	10	0
RECESS DEPTH #2	2,26	2,87	2,48-2,57	10	0
TO FIRST FULL THREAD	1,60 MAX		1,50-1,60	10	0
MAJOR DIAMETER	4,62	4,80	4,73-4,74	10	0
MINOR DIAMETER	3,43	3,58	3,43-3,47	10	0
PITCH	1,60		1,61-1,63	10	0
THREAD ANGLE	60°		60°40'-62°	10	0
POINT ANGLE	40°	50°	40°-40°50'	10	0
TOTAL LENGHT	18,20	19,80	18,73-18,91	10	0
TORSION	67 KGF-CM MIN.		82-84	10	0
COATING THICKNESS	ZINC. PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° XA726	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	23	81	25	2	3	6	3	6	N/A	25	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>6,50</b>